

DART AEROSPACE LTD	Work Order:	23588
Description: Window	Part Number:	D3300-1
Dwg: D3300 Rev. A	Qty:	2
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	u	05-06-16	2
2	GA	Cut window: 13.20" x 24.20" Material: Polycast II Clear Acrylic sheet per MIL-P-5425, 0.125" thick (M-ACRYLIC-S.125) Batch: M16845	2	05-06-16	2
3	GA	Trim as per template D3300-1T1	2	05-06-16	2
4	GA	Deburr, break all sharp edges 0.010 to 0.015	2	05-06-16	2
5	GA	Engrave part number and batch number as per Dwg D3300	2	05-06-16	2
6	QC5	Inspect work to Step 5	18	05-06-16	2
7	ST	Identify, wrap in foam and Stock	CD	05-06-16	2
8	AC	Cost / part: 15.37	A	05/06/16	2
9	DC	Close W/O 15.37 Inspect Level 21	KJ	05-06-16	2

Rev	Date	Change	Revised By	Approved
A	04.11.30	New Issue	KJ/RF	KJ

RELEASED
04.12.02

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

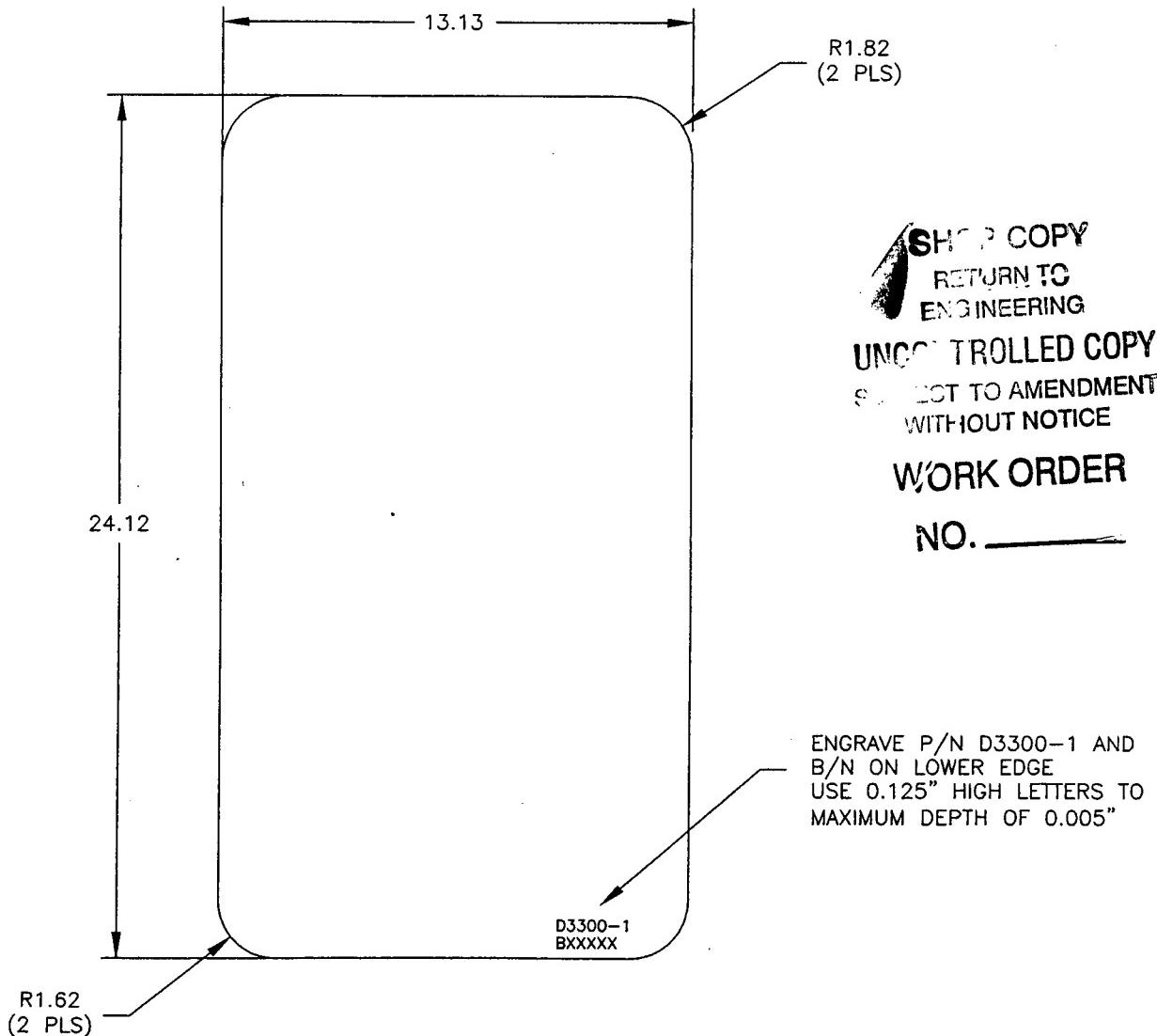
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DARTCOPY
100%

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3300	REV. A SHEET 1 OF 1
DATE 04.10.08		TITLE WINDOW	SCALE 1:5
A	04.10.08	NEW ISSUE	

RELEASED
04.11.23 *[Signature]***D3300-1 WINDOW**

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK
(REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TRIM USING D3300-1T1 TEMPLATE